

# Environmental Benefits

## Reduction of SO<sub>x</sub> Emissions

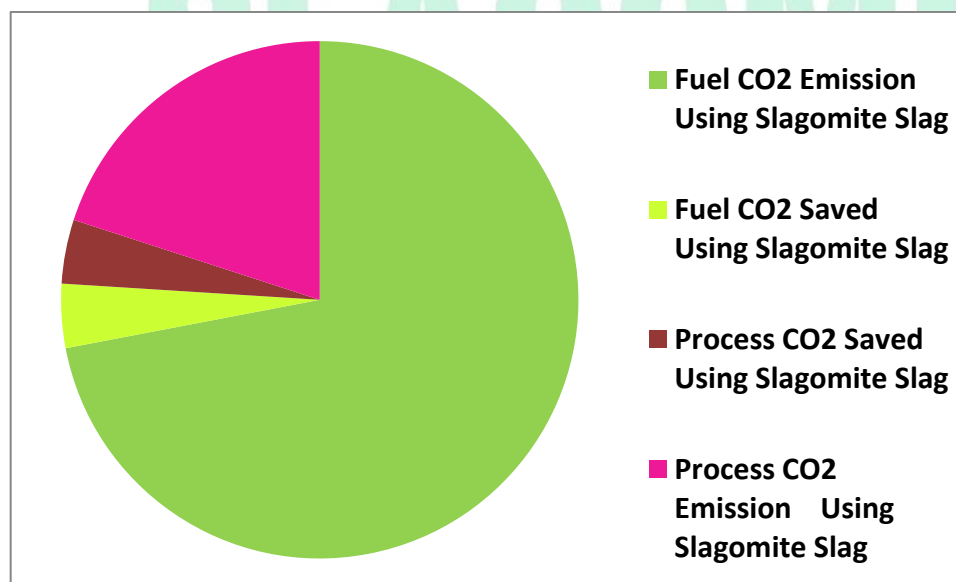
Slagomite is used widely around the world to help in the reduction of SO<sub>x</sub> emissions, as it has around 1% Sulfur within its matrix in the form of Sulfides it can be used to dramatically reduce the amount of Sulfate added. The normal procedure of adding a Sulfate source, reducing it with Carbon to form the Sulfides, isn't needed.

- Slag Sulfide allows a delayed and longer acting reaction between S<sup>2-</sup> and SO<sub>4</sub>
- Carbon based systems tend to react earlier
- Allows the reduced redox flint and Float type glasses to be made
- Simpler redox control with a weak reducing agent such as Slagomite
- In many cases the use of Slag will allow a saltcake free stable Amber glass to be made

In Amber glasses we regularly see reductions of 50% in Sox emissions which can in some plants ensure they operate within the legal requirements without the addition on post furnace gas treatment, or ensure that any treatment plant installed is run more economically.

## Reduction of CO<sub>2</sub> Emissions

The benefits of using Slagomite to reduce CO<sub>2</sub> emissions are two-fold, with both direct savings through reducing process CO<sub>2</sub> emissions and indirect savings through reduced emissions associated with fuel combustion. As regulation of CO<sub>2</sub> emissions increases these reductions will become even more important and valuable.



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## Reduction of Process CO<sub>2</sub>

The use of Slagomite and partial replacement of limestone and dolomite offers a direct reduction in the evolution of CO<sub>2</sub> during the glass melting reactions. Up to 40% of the CaO in the glass can be provided by Slagomite, offering an 18% reduction in process CO<sub>2</sub> emissions. This also has the added benefit of reducing the amount of CO<sub>2</sub> in the melt which has the potential to form seed or blister defects in the final production glass.

## Reduction of CO<sub>2</sub> Emissions from Fuel Consumption

The reduced energy consumption through the use of Slagomite results in reduced CO<sub>2</sub> released during combustion, whether the furnace is gas or oil fired. In amber and green container furnaces, a 5 - 8% reduction in fuel consumption can be achieved, offering a corresponding reduction in CO<sub>2</sub> emissions.

## Reduction of NO<sub>x</sub>

	Slagomite Slag Level	CO <sub>2</sub> Saving		
		Process	Fuel	Total
Amber Container	16%	18%	4%	7%
Green Container	13%	16%	4%	6%
Flint Container	6%	9%	3%	4%
Clear Float	5%	6%	3%	4%

In an air-fired furnace, with approximately 70% of the atmosphere being nitrogen, the rate of NO<sub>x</sub> formation increases exponentially with temperature. Therefore, reduction in furnace crown temperatures that can be achieved by using Slagomite due to its faster, more efficient melting has a major impact on NO<sub>x</sub> reduction. The implementation of Slagomite can lead to a 30°C reduction in crown temperature, which equates to a 10% reduction in thermal NO<sub>x</sub>.

## An Environmentally Sound Raw Material

The use of Slagomite in the batch reduces the quarrying of virgin raw materials, through the partial replacement of limestone and dolomite. In addition, feldspar and nepheline syenite, or other Alumina sources, can be wholly or partially removed from the batch.

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